## Bailer Installation Instructions\* Outside Mounted Bailers



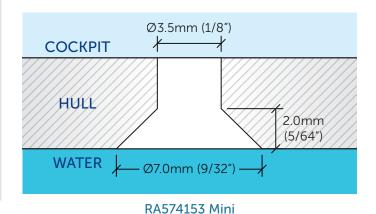
## **OUTSIDE MOUNTED BAILERS**

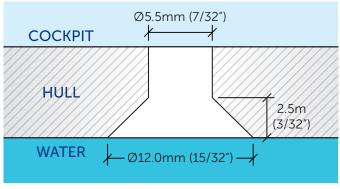
RA574153 Mini RA574154 Large

- Select desired location for the bailer (consider class rules are applicable). Mark outline of the bailer using the supplied template.
- 2. Cut the hole for the bailer with a jigsaw. Fill and seal the cut surfaces with a waterproofing agent to ensure water ingress is minimised.
- 3. Mark the mounting holes by installing the bailer into the hole just cut.
- 4. Drill out the mounting holes as required: RA574153 Mini - 4 holes @ 3.5mm (1/8") diam. RA574154 Large - 6 holes @ 5.5mm (7/32") diam.
- 5. Countersink mounting holes as per diagrams below.
- 6. Mount the bailer in position using a marine grade sealant or waterproofing product around the contact surface between the bailer and the hull.
- 7. Affix the bailer with nuts and bolts provided, applying silicon to the bolt holes.
- 8. Bolts should be cut to length and smoothed following installation.

See Service Kit Installation sheet for gasket replacement.

\*Cutting and installing through-hull and skin fittings should be conducted by appropriately skilled or qualified individuals.





RA574154 Large

